

## Seal Bearing Conversion Assemblies with Interchangeable Shaft Bearing Module




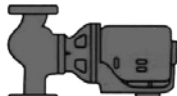



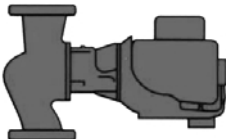

*For most Armstrong and Bell & Gossett In-Line Circulating Pumps.*

This unique concept in replacement parts standardization offers significant advantages for pump maintenance firms and large commercial and industrial users of circulating pumps. It's based on a seal **bearing assembly** design that uses an interchangeable pump shaft bearing assembly. With as few as five types of seal bearing assemblies on hand, more than 100 different **Armstrong** and **Bell & Gossett** pump models can be converted to this program during routine maintenance. Once the conversion is made, future maintenance will normally require replacement of the seal/bearing module **only**. Since all seal bearing assemblies accept the same module, elaborate and costly parts inventories are not necessary.

The Armstrong Seal/Bearing Repair Module includes all the components you need for a **complete** repair: shaft, water seals, bearing, copper sleeve, oil seals and a stainless steel plate. Because it has a stainless steel plate, you can use the conversion kit on cast iron, bronze-fitted or all-bronze pump assemblies. It features a positive mechanical seal in the well-known "Armseal" construction ... a tried and proven method of preventing water leakage. Made of long lasting, hard wearing materials, it ensures many years of noise-free, trouble-free service.

### Features:

- Newly designed oil-lubricated sleeve bearing offers long-life operation
- Shaft module has an alloy steel shaft with copper sleeve and positive oil o-ring seals

ORDERING INFORMATION				
PUMP SERIES	ARMSTRONG PUMP #	BELL & GOSSETT PUMP #	ARMSTRONG SEAL BEARING CONVERSION ASSEMBLY	SEAL/BEARING REPAIR MODULE
<div>2 Series</div> <div></div>	S-25-¾	#75	<div>Order # 816019-002</div> <div></div>	<div></div> <div>Order # 816999-041</div>
	S-25-1	#100		
	S-25-1¼	#125		
	S-25-1½	#150		
<div>3 Series</div> <div></div>	S-35	2	<div>Order # 816549-091</div> <div>Order # 816023-001 (Bell &amp; Gossett only)</div> <div></div>	
	H-32-1	HV-1		
	H-32-1¼	HV-1¼		
	H-32-1½	HV-1½		
<div>4 Series</div> <div></div>	S-45-2½	2½	<div>Order # 816027-002</div> <div></div>	
	S-45-3	3 LD		
	S-46	3 HD		
	H-41	1 PR		
<div>5 Series</div> <div></div>	S-55	P-35	<div>Order # 816032-000</div> <div></div>	
	S-57	PD-37		
	H-51	60-1 or 60-11		
	H-52	60-2		
	H-53	60-3 or 60-13		
	H-54	60-4 or 60-14		